War	·k O	rder	ID	643	25
****	n .		,	11-4-1	14.7



Page 1

Thursday, December 02, 2010 11:17:03 AM

¥ 4	TTS
Item	1111
	112.

D412-702-101B

Accept



Setup Start

Stop



Revision ID:

Item Name:

Required Date: 12/9/2010

Harness Assembly

Start Date:

12/2/2010

Start Oty: 1.00

QC:

Req'd Oty: 1.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan: AW

Date: (0-12-07 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Start Run

Stop

Sequence ID/ Work Center ID

Operation Description Set Up/

Run Hours

Tool ID

Tool # Plan Code

Accept Oty

Reject Reject Oty Number

Insp. Stamp

Draw Nbr

Revision Nbr

100

Small Fab

Memo

0.00

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.79

5/0/12/02

110

Quality Control

Memo

Memo

QC5- Inspect part completeness to step on W/O

120

Packaging

Packaging

0.00

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-101B

CHG001 Location: 274 PPP Rev:

Dart Aerospace Ltd

	-								
W/O:			WO	RK ORDER CHANGI	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	A: Date: Date:	Approval QC Inspector	
Part No:								<u> </u>	
Part No: Resolution:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A :	Date: _		
	Re	esolution:	Disposition	:	QA: N/C Clo	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	STED	Description of NC		Corrective Action Section					Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
			·						
					-				

Work Order ID 64325

Thursday, December 02, 2010 11:17:03 AM



Page 2

Item ID:

D412-702-101B

Accept



Setup Start

Stop

Start

Stop



Revision ID:

Item Name: Harness Assembly

Required Date: 12/9/2010

Start Date:

12/2/2010

Start Qty: 1.00

Req'd Qty: 1.00



Date:

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC:

Operation

Description

Date:

SPC (Y/N):

Set Up/

Run Hours

Tooling:

Tool ID

Date:

Date:

Tool # Plan Code

Reject Accept Qty

Run

Reject

Insp.

Sequence ID/ **Work Center ID**

130

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

Qty

Number

Stamp

Quality Control

Dart Aerospace Ltd

W/O:			WC	ORK ORDER CHANGI	ES ,							
DATE	STEP	PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORMAN Corrective Action Section				By Date Qty Approval Chief Eng / Prod Mgr Approv						
	,											
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA :	Date: _					
	R						Date: _					
NCR:	,	V	VORK ORD	ER NON-CONFORMA	NCE (NCR)						
	STEP	Description of NC	Description of NC			- Verification		Approval				
	<u> </u>	Section A		Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
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Picklist Print

Thursday, December 02, 2010 11:17:03 AM

Work Order ID: 64325

Parent Item: D412-702-101B

Parent Item Name: Harness Assembly

Start Date: 12/2/2010

Required Date: 12/9/2010

Start Qty: 1.00

Required Oty: 1.00

Comments:

IPP rev A 07.05.10 new issue EC

	PP Rev:B Removed	d Decai D3569 0	/-0/-00	JLM									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL 	11/10/14/10/19/10/19/10/10/10/10/10/10/10/10/10/10/10/10/10/	Purchased	No			100	Each	4,131.000	4	4	0/12	/02	
				<u>Location</u>	<u>.</u>	Loc	<u>Oty</u>	Loc Code			/ .		
				ST349			4131						
					19085 19600		472 3659			4	-		
03573-7 		Manufactured	'No			100	Each	5.0000	1	1	10/12	100	
•				Location	1	Loc	Qty	Loc Code	. /	//			
				ST244			5						
					31864		1				-		
					50470		4			/	_		
03579-046 		Manufactured	No			100	Each	8.0000	1	1	50/1	2/0	/ ~—
				Location	1	Loc	<u>Qty</u>	Loc Code		//	/		
				ST273			8						
•					59040		8			1	-		
62 		Purchased	No			100	Each	31.0000	1	1	(0/1	2/02	
				Location	<u>!</u>	Loc	Qt <u>y</u>	Loc Code				/	
				ST243A			31		/	,			
					110957		1		_		_		
					113878		30				=		

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	GES				****	
DATE	Part No:R	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										16000
					:					
Part No	STEP PROCEDURE CHANGE By Date Qty	Date:								
	R	esolution:	Disposition	n:	QA:	N/C C	osed:		Date: _	**
NCR:			WORK ORD		ANCE	(NCF	R)			
DATE	STEP		Initial Action Descr		on Sign &		Secti		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		Date				
	ļ									
					,					

Required Date: 12/9/2010

Required Oty: 1.00

Thursday, December 02, 2010 11:17:03 AM

Work Order ID: 64325

Parent Item:

D412-702-101B

Parent Item Name: Harness Assembly

MS21042L3

MS24693-S272

Screw

Nut

Purchased

No

No

100

Each

Each

1,319.000

Start Date: 12/2/2010

Start Qty: 1.00

Loc Code

Location Loc Qty ST300 1319 114784 323 115835 996

100

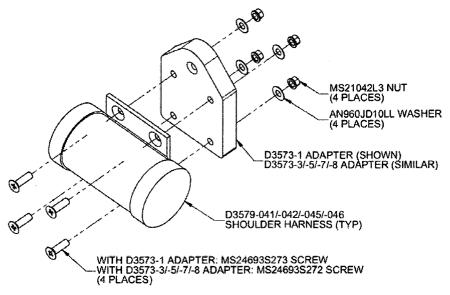
113.0000

Purchased

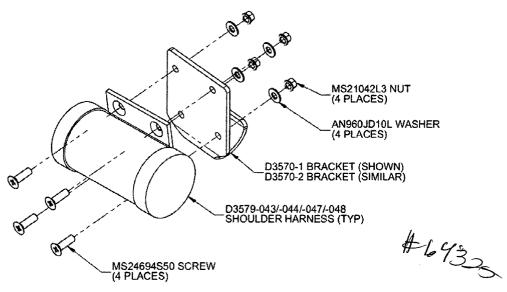
Loc Oty Location ST288 113 111548 1 112492 12 115835 100 Loc Code

Dart Aei	ospace	Lta										
W/O:			WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		PAR #:										
	R	esolution:	_ Dispositio	n:	QA	: N/C Cld	sed:		Date: _			
NCR:	!	W	ORK ORD	ER NON-CONFO	RMANC	E (NCR)					
DATE	STEP	Description of NC Section A	Initial	Corrective Action Action Descrip	Section B	Sign & Verifica			Approval Chief Eng	Approval QC Inspector		
			Chief Eng	Chief Eng		Date		·				
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i						1						

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<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND</u> <u>D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES</u> (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

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W/O:			WO	RK ORDER CHANGES	3				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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							j		
Part No: PAR #:		PAR #:	Fault Category: NCF			No DQ	A :	_ Date: _	
Resolution:		esolution:	Disposition	QA: N/C Clo					
NCR:		\	WORK ORDE	R NON-CONFORMAN	CE (NCR)			
DATE	OTED	Description of NC	Corrective Action Se			Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	ion C	Chief Eng	QC Inspector
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